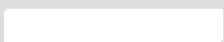


# ULTRASONIC SENSORS

Extensive product range of measuring  
and switching sensors



# THE SOLUTION FOR DIFFICULT APPLICATIONS

These sensors are activated on sound reflecting materials largely independent of the surface.



## THE ALL-ROUNDERS AMONG THE SENSORS

Ultrasonic sensors are used whenever optical systems reach their limits. Hence, partially and fully transparent or extremely dark objects can be detected via ultrasonics just as easily as objects with reflecting surfaces. Even very dusty, hazy or humid environments are no challenge for these sensors.

In its product range, Leuze electronic offers all three function principles – diffuse sensors, retro-reflective sensors and throughbeam sensors. The most commonly used sensors are selected if, e.g., only window operation is possible due to the machine design, i.e., the

sensor can only detect on the object. With a retro-reflective sensor, a permanently installed object, e.g., the rear wall, is detected by the sensor. If an object interrupts the space between sensor and reflector, this is detected by the sensor. Throughbeam sensors consist of transmitting and receiving element. They are characterized by especially fast and insensitive detection of even difficult objects.



## ULTRASONICS OFFERS DISTANCE, HEIGHT OR DIMENSION MEASUREMENTS IN DIFFERENT AREAS OF APPLICATION

In our extensive product range, you will find high-performance sensor solutions for the detection of objects with sound-reflecting surfaces for applications above all in the packaging and graphics industries.

### Packaging systems

- Reliable detection of transparent objects such as e.g. PET bottles or films
- Level measurement and level monitoring of liquids or bulk materials
- Detection of high glossy or structured objects and surfaces

### Graphics industry

- Detection of high glossy printing media
- Stack height measurement
- Determination of roll diameter

### **power**reserve.

- Excellent background suppression due to time-of-flight measurement (ToF)
- Precise distance-measuring sensors through temperature compensation
- Different operating principles for switching sensors

### **easy**handling.

- Systems with especially narrow sound cone for the detection of small objects or of objects with extremely small openings
- Systems with teach-in function on the device and/or by cable
- Devices with process data and configuration via IO-Link interface available

# MEASURING ULTRASONIC SENSORS



Retro-reflective ultrasonic sensors  
**DMU 318**

Overall dimension	M18 x 1 mm			
Measurement ranges	40 – 300 mm	50 – 400 mm	80 – 1,200 mm	150 – 1,600 mm
response times	62 ms	500 ms	100 ms	250 ms
Resolution	2 mm			
Reproducibility	± 0.5 % mm			
Temperature compensation	Yes			

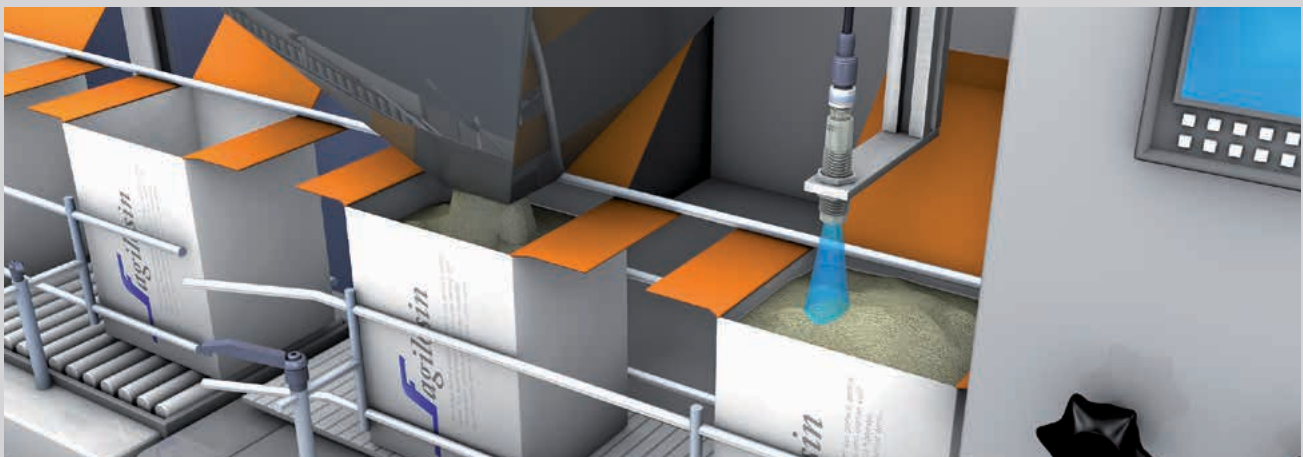
- Robust plastic design with degree of protection IP 67
- Devices available with current or voltage output
- Model with M18 angled head, sound exit 90°
- Short or standard construction
- 1 or 2 independent switching outputs
- To avoid mutual interference, max. 6 sensors may be synchronized via one cable
- 3 operating modes: measuring, synchronous and multiplex operation



Retro-reflective ultrasonic sensors  
**DMU 330**

Overall dimension	M30 x 1.5 mm	
Measurement ranges	250 – 3,500 mm	350 – 6,000 mm
response times	250 ms	500 ms
Resolution	5 mm	6 mm
Reproducibility	± 17 % mm	± 30 % mm
Temperature compensation	Yes	

- Robust plastic design with degree of protection IP 67
- Devices available with current or voltage output
- 1 or 2 independent switching outputs, teachable via a cable or teach button
- To avoid mutual interference, any number of sensors may be synchronized via one cable
- 3 operating modes: measuring, synchronous and multiplex operation



**IO-Link**



Retro-reflective ultrasonic sensors  
**DMU 418B**

Overall dimension	M18 x 1 mm	
Measurement ranges	25 – 400 mm	150 – 1,300
response times	71 ms	62 ms
Resolution	1 mm	
Reproducibility	± 15% of end value	± 15% of end value
Temperature compensation	Yes	

- Robust all-metal design with degree of protection IP 67 and IP 68
- One current or voltage output configurable via IO-Link / PC software
- To avoid mutual interference, max. 10 sensors may be synchronized via one cable

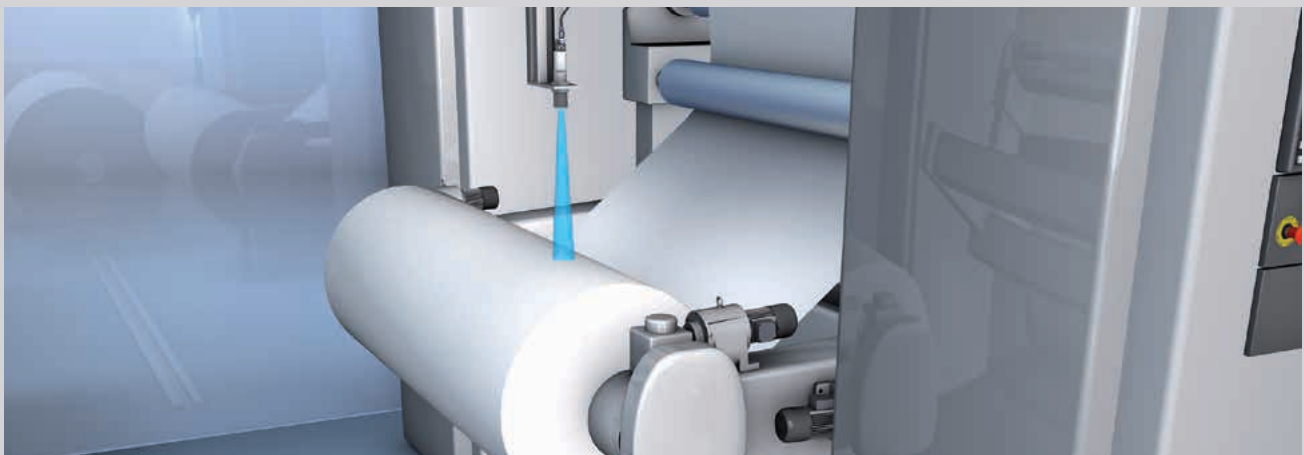
**IO-Link**



Retro-reflective ultrasonic sensors  
**DMU 430B**

Overall dimension	M30 x 1.5			
Measurement ranges	60 – 300 mm	200 – 1,300 mm	300 – 3,000 mm	600 – 6,000 mm
response times	80 ms	110 ms	125 ms	400 ms
Resolution	1 mm			
Reproducibility	±0.45 mm	±2 mm	±5 mm	±9 mm
Temperature compensation	Yes			
IO-Link	Yes			No

- One current or voltage output for each sensor configurable via IO-Link / PC software
- To avoid mutual interference, max. 10 sensors may be synchronized via one cable
- 5 operating modes: scanning, synchronous, multiplex, activation and throughbeam operation



# SWITCHING ULTRASONIC SENSORS



Throughbeam ultrasonic sensor  
**LSU 18**

Overall dimension	15 x 50 x 33 mm (W x H x D)
Operating ranges	0 – 650 mm
Response time	5 ms
Resolution	–
Reproducibility	–

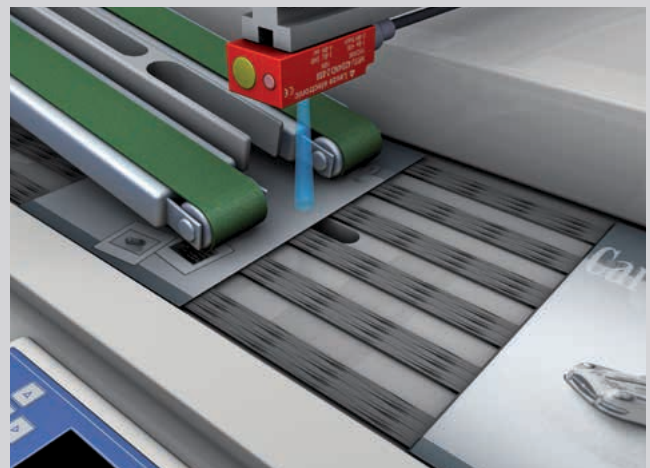
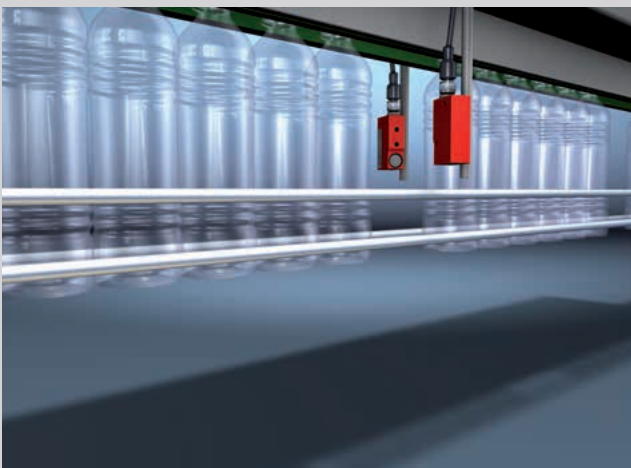
- High switching frequency 100 Hz
- High sound pressure, therefore suitable for air transport systems
- Detection of narrow gaps
- Insensitive to dust



Retro-reflective ultrasonic sensors  
**HRTU 420**

Overall dimension	40 x 42 x 15 mm (W x H x D)		
Scanning ranges	Narrow sound cone: 10 – 200 mm	Narrow sound cone: 40 – 400 mm	Narrow sound cone: 100 – 1,000 mm
response times	Narrow sound cone: 10 ms	Standard sound cone: 50 ms	Wide sound cone: 50 ms
Resolution	1 mm		
Reproducibility	≤ ± 0.5 % mm		

- 3 different opening angles and sound cones: narrow, standard, wide
- Teach-in on the device and via a cable
- Protection against false operation by automatically locking teach button
- Versions also available as retro-reflective ultrasonic sensor





Retro-reflective ultrasonic sensors  
**HTU 318**

Overall dimension	M18 x 1 mm			
Scanning ranges	40 – 300 mm	50 – 400 mm	80 – 1,200 mm	150 – 1,600 mm
response times	62 ms	500 ms	100 ms	250 ms
Resolution	2 mm			
Reproducibility	$\leq \pm 0.5\%$ mm			
Temperature compensation	Yes			

- Robust plastic design with degree of protection IP 67
- Model with M18 angled head, sound exit 90°
- Short or standard construction
- 1 or 2 independent switching outputs
- To avoid mutual interference, max. 6 sensors may be synchronized via one cable
- 3 operating modes: scanning, synchronous and multiplex operation



Retro-reflective ultrasonic sensors  
**HTU 330**

Overall dimension	M30 x 1 mm	
Scanning ranges	250 – 3,500 mm	350 – 6,000 mm
response times	250 ms	500 ms
Resolution	4 mm	6 mm
Reproducibility	$\pm 0.5\%$ mm	
Temperature compensation	Yes	

- Robust plastic design with degree of protection IP 67
- Two independent switching outputs, teachable via control button on the device
- To avoid mutual interference, any number of sensors may be synchronized via one cable
- 3 operating modes: scanning, synchronous and multiplex operation



# SWITCHING ULTRASONIC SENSORS



Retro-reflective ultrasonic sensors  
**HRTU 412**

Overall dimension	M12 x 1	
Scanning ranges	Narrow sound cone: 10 – 200 mm	Standard sound cone: 40 – 400 mm
response times	Narrow sound cone: 10 ms	Narrow sound cone: 25 ms
Resolution	1 mm	
Reproducibility	≤ ± 0.5 mm	

- 2 different opening angles and sound cones: narrow, standard
- Teach-in via cable
- Protection against false operation by automatically locking teach button



Retro-reflective ultrasonic sensors  
**HTU 418B / VRTU 430**

Overall dimension	M18 x 1 mm				M30 x 1.5 mm
Measurement ranges	25 – 400 mm	150 – 1,300 mm	25 – 400 mm	150 – 1,000 mm	600 – 6,000 mm
response times	71 ms	62 ms	71 ms	62 ms	400 ms
Resolution	1 mm				
Reproducibility	± 15% of end value				
Temperature compensation					No

- Robust all-metal design
- Model with M18 angled head (sound exit 90° to the longitudinal axis of the sensor)
- Short or standard construction
- 1 or 2 independent switching outputs, teachable via a cable







Retro-reflective ultrasonic sensor  
**RKU 318 short**

Overall dimension	M18 x 1 mm	
Scanning ranges	70 – 300 mm	150 – 800 mm
response times	62 ms	100 ms
Resolution	2 mm	
Reproducibility	± 0.5 % mm	
Temperature compensation	Yes	

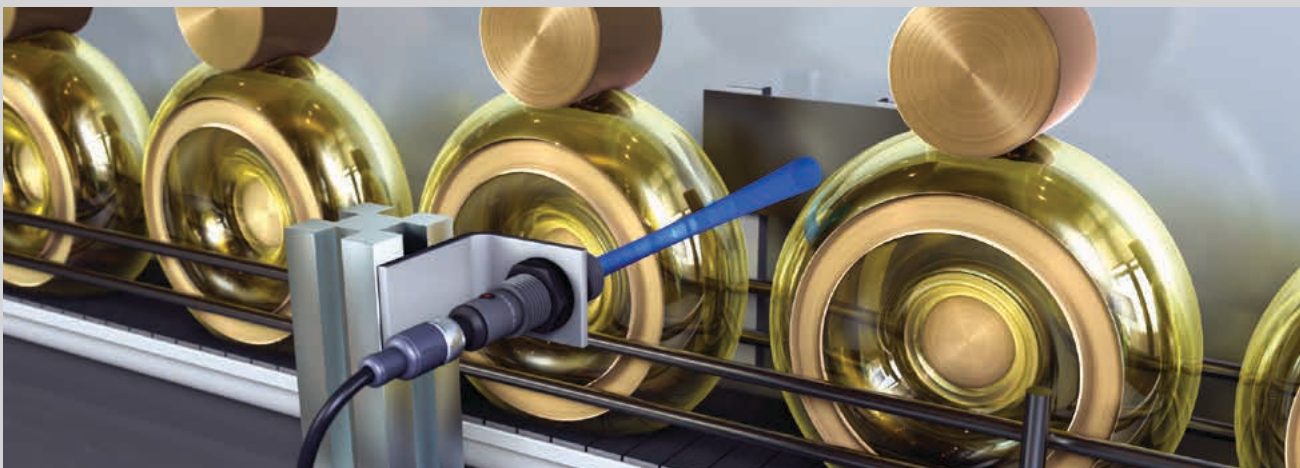
- Robust plastic design with degree of protection IP 67
- Teach-in via cable
- Short construction



Retro-reflective ultrasonic sensor  
**RKU 318 long**

Overall dimension	M18 x 1 mm	
Scanning ranges	100 – 400 mm	250 – 1,600 mm
response times	62 ms	500 ms
Resolution	2 mm	
Reproducibility	± 0.5 % mm	
Temperature compensation	Yes	

- Robust plastic design with degree of protection IP 67
- Teach-in via control button on the device
- Standard construction
- 3 operating modes: scanning, synchronous and multiplex operation



# TOP FEATURES AT A GLANCE

Our extensive product line of ultrasonic sensors offers maximum flexibility for your applications.

Operating principle		Sound exit	Housing material	Operating range	M12 housing	M18 housing	M30 housing	Cubic housing	M8 connector	M12 connector	Cable, 2 m, PVC	1x switching output	2x switching output	PNP design	NPN design	Push-pull design	1x voltage output	1x current output	IO-Link	Synchronization	Line teach	Teach button	Temp. compensation		
Switching	Straight	Plastic	10...200				X	X				X		X	X						X	X			
			40...300		X						X		X		X	X						X		X	
			40...400					X	X				X		X	X						X	X		
			50...400		X						X			X	X	X					X		X	X	
			100...1,000				X	X						X		X	X						X	X	
			80...1,200		X						X			X		X	X						X		X
			150...1,600		X						X				X	X	X					X		X	X
			250...3,500			X					X				X	X	X					X		X	X
			350...6,000			X					X				X	X						X		X	X
	Metal	10...200	X							X			X		X	X						X			
		25...400		X						X			X	X	X		X			X	X	X	X	X	
		40...400	X							X			X		X	X						X			
		100...700		X						X			X		X							X			
		150...1,000		X						X			X		X							X			
		150...1,300		X						X				X	X					X	X	X	X	X	
		300...3,000			X					X				X	X		X			X	X	X	X	X	
		600...6,000			X					X				X	X						X	X	X		
		Angled 90°	Metal sleeve	25...400		X					X			X	X	X							X		
150...1,000				X						X			X		X							X			
150...1,300				X						X			X	X								X			
Switching Retro	Straight	Plastic	0...300		X				X			X		X	X							X	X		
			0...400		X		X	X		X			X		X	X							X	X	
			0...800		X					X			X		X	X							X		
			0...1,600		X					X			X		X	X							X	X	
Measuring	Angled 90°	Plastic sleeve	50...400		X				X			X	X	X	X		X	X		X		X	X		
			150...1,600		X					X			X	X	X	X		X	X		X		X	X	
			40...300		X					X								X	X			X		X	
			50...400		X					X			X		X	X		X	X		X		X	X	
			80...1,200		X					X								X	X			X		X	
			150...1,600		X					X				X		X	X		X	X		X		X	
	Straight	Plastic	250...3,500			X				X			X		X	X		X	X		X		X	X	
			350...6,000			X				X			X		X			X	X		X		X	X	
			25...400		X					X			X		X			X	X	X	X	X	X	X	
			150...1,300		X					X			X		X			X	X	X	X	X	X	X	
			300...3,000			X				X			X		X			X	X	X	X	X	X	X	
			600...6,000			X				X			X		X			X	X	X	X	X	X	X	

# OUR PROMISE TO YOU

## SMARTER **PRODUCT USABILITY**

With regard to our product developments, we systematically place emphasis on the especially good usability of all devices. To this end, simple mounting and alignment are taken into account – just as the uncomplicated integrability of the sensors in existing field bus systems and easy configuration, e.g. via a web browser, are.

## SMARTER **APPLICATION KNOW-HOW**

Whoever can do it all, can do nothing right. Which is why we concentrate on selected target sectors and applications. There, we are specialists and know all aspects inside out. For this purpose, we optimize our solutions and offer a comprehensive product range that makes it possible for our customers to obtain the absolute best solutions from a single source.

## SMARTER **CUSTOMER SERVICE**

The technical and personal proximity to our customers, and a skilled, straightforward handling of queries and problems, are among our strengths – and will remain so. Consequently, we will continue to expand our service offerings and, indeed, also forge ahead in new directions to persistently redefine the utmost in customer service. Whether on the phone, on the Internet or on-site with our customers – regardless of when and where the expertise of the sensor people is needed at any time.

Martina Weil,  
Employee in the  
Customer Care Center



### **Switching Sensors**

Optical Sensors  
Ultrasonic Sensors  
Fiber Optic Sensors  
Inductive Switches  
Forked Sensors  
Light Curtains  
Special Sensors

### **Measuring Sensors**

Distance Sensors  
Sensors for Positioning  
3D Sensors  
Light Curtains  
Forked Sensors

### **Products for Safety at Work**

Optoelectronic Safety Sensors  
Safe Locking Devices, Switches and Proximity Sensors  
Safe Control Components  
Machine Safety Services

### **Identification**

Bar Code Identification  
2D-Code Identification  
RF Identification

### **Data Transmission/ Control Components**

MA Modular Connection Units  
Data Transmission  
Safe Control Components  
Signaling Devices  
Connection Technology and Passive Distribution Boxes

### **Industrial Image Processing**

Light Section Sensors  
Smart Camera

